



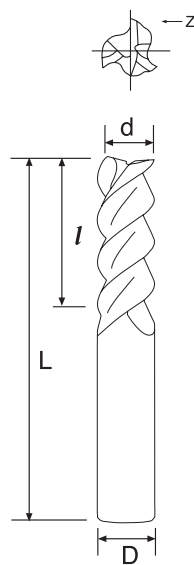
Specular Square series - For Aluminum - 3 flutes

600
Nano

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
AET0103	1	3	50	4	3
AET0123	1.2	4	50	4	3
AET0153	1.5	4	50	4	3
AET0183	1.8	5	50	4	3
AET0203	2	6	50	4	3
AET0303	3	8	50	6	3
AET0403	4	10	50	6	3
AET0503	5	13	50	6	3
AET0603	6	15	50	6	3
AET0803	8	20	60	8	3
AET1003	10	25	75	10	3
AET1203	12	30	75	12	3
AET1603	16	42	100	16	3
AET2003	20	52	100	20	3
AET2503	25	62	125	25	3



Application :

◎ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC				
								○	◎