



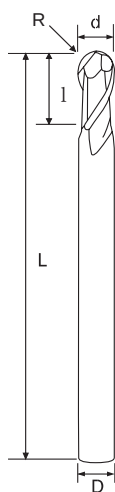
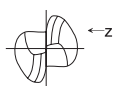
Ball Nose - for Copper & Aluminum - 2 flutes

600
Nano



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes
	d	R	l	L	D	Z
ACB0102	1	0.5	2	50	4	2
ACB0152	1.5	0.75	3	50	4	2
ACB0202	2	1	4	50	4	2
ACB0252	2.5	1.25	5	50	4	2
ACB0302	3	1.5	6	50	4	2
ACB0352	3.5	1.75	7	50	4	2
ACB0402	4	2	8	50	4	2
ACB0452	4.5	2.25	9	50	6	2
ACB0502	5	2.5	10	50	6	2
ACB0552	5.5	2.75	11	50	6	2
ACB0602	6	3	12	50	6	2
ACB0802	8	4	16	60	8	2
ACB1002	10	5	20	75	10	2
ACB1202	12	6	24	75	12	2

• Tolerance for Ball radius : ±0.01mm

Application :

◎ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminun alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC				
								◎	◎